

Milliken®

# Nerosol™ Liquid Dyes

Performance Compatibility & Physical Testing Reference



Milliken™



# Nerosol Liquid Dyes

Our Nerosol concentrates are specially selected predominantly metal complex acid dyes formulated into solution with glycol ether solvents, water, or ethanol. They are well suited for use in universal water and solvent borne systems for the coloration of wood and wood related finishes and coatings. Notably they offer excellent lightfastness, fast dry times, high color strength, low viscosity, and compatibility in a wide range of solvents.



## LIGHTFASTNESS

Most Nerosol liquid dyes are made with a metal-complex group reacted to the dye molecule. The exceptions are noted with an asterisk. The metal-complex group significantly improves the lightfastness or resistance to fade of the product as compared to other dyes. The fastness ratings are included on the Nerosol shade card.

Although Nerosols have excellent lightfastness relative to dyes, they generally do not possess the fastness properties of pigments and therefore are not recommended for exterior paint and coatings applications. Also, the variation in wood, over-coats such as lacquers and varnishes, and the use of UV absorbers and inhibitors can significantly alter actual lightfastness performance. The lightfastness ratings are intended to serve as a guide for relative analysis only.



## COLOR STRENGTH

Nerosol dyes are true solutions, not dispersions, and therefore have very little or no filterable solid matter. However, they are high-strength concentrates with typical dye content of 20-35% relative to "pure" powder. The actual dye content may vary, as the product is quality controlled for color strength and not for solids content.



## SOLVENT COMPATIBILITY

All Nerosol dyes have good compatibility with a wide variety of solvents. They have complete solubility with alcohols, glycols, glycol ethers, and water. Additionally, they can be used in conjunction with formulations containing ketone, ester and aromatic solvents.

When using ketone and ester solvents, some alcohol or glycol ether should be incorporated into the formulation to help stabilize the dye solution. We recommend a minimum of 15-20% alcohol or glycol ether in this case.

In solvent recipes containing aromatic or aliphatic solvents, an alcohol or glycol ether solvent must be present in the formulation in higher concentrations than any combination of aromatic or aliphatic solvent. Ideally, there should be a 2:1 ratio of alcohol or glycol ether solvent in the formulation relative to the amount of aliphatic or aromatic solvent in order to maintain the dye in solution and prevent precipitation, seeding or color loss.

Wood stained with Nerosol dyes generally will not bleed when over-coated with most water-free finishes. In some cases, however, the dye may be attacked by particularly acidic or alkaline components of a finish, potentially resulting in color shift or color loss. This applies also in the case of peroxide containing finishes (polyesters). It is therefore always recommended that tests be conducted in the laboratory to determine suitability of the dye / stain recipes with particular resin over-coat.



## FAST DRYING / FLASH POINT

Nerosol dyes are relatively fast drying, yet they have been formulated with flash points that allow them to be shipped as non-flammable in accordance with IATA and U.S. DOT regulations.

Nerosol US (Universal System) dye liquids are produced using HAPS free, lower flash point solvents and glycol ethers for added flexibility in final coating and finishes formulations. They are labeled as flammable. The Nerosol SN range is formulated with predominantly ethanol and to a lesser degree water.



## EASE OF USE / LOW VISCOSITY

Nerosol dyes are readily pourable, easily pumped liquid concentrates that quickly and completely dissolve in the intended solvent systems.



## STORAGE STABILITY

At room temperature and when kept sealed in original containers, Nerosol dyes should remain stable for a minimum of one year. If the dyes are exposed to prolonged cold or freezing conditions, some gelling or precipitation of the dye may occur. This can generally be reversed by heating the dye to approximately 100°F (38°C) and applying agitation.

# Nerosol US

Nerosol US (universal system) dye liquids are produced using HAPS free solvents. They are formulated in lower flash point solvents and glycol ethers for added flexibility in the final coating and finish formulation. They are most compatible with water, alcohols, and glycols.

## NEROSOL US 30 DAYS AT ROOM TEMPERATURE 3%

Solvent	Nerosol Red US		Nerosol Black US		Nerosol Yellow US		Nerosol Bordeaux US		Nerosol Orange US		Nerosol Brown US	
	Start	End	Start	End	Start	End	Start	End	Start	End	Start	End
Water	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Water-Pm alcohol 90/10	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol:Water 30:70	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Butanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isopropanol	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1-Methoxy-2 propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1 Ethoxy-2- propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Acetone	Pass	Pass	Pass	•	Pass	Pass	Pass	•	Pass	Pass	Pass	•
S:Acetone 10:90	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 25:75	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 50:50	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Methylethly-keytone	Pass	Pass	•	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isobutanol	Pass	•	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass

## NEROSOL US 2 WEEKS IN OVEN AT 50° C 3%

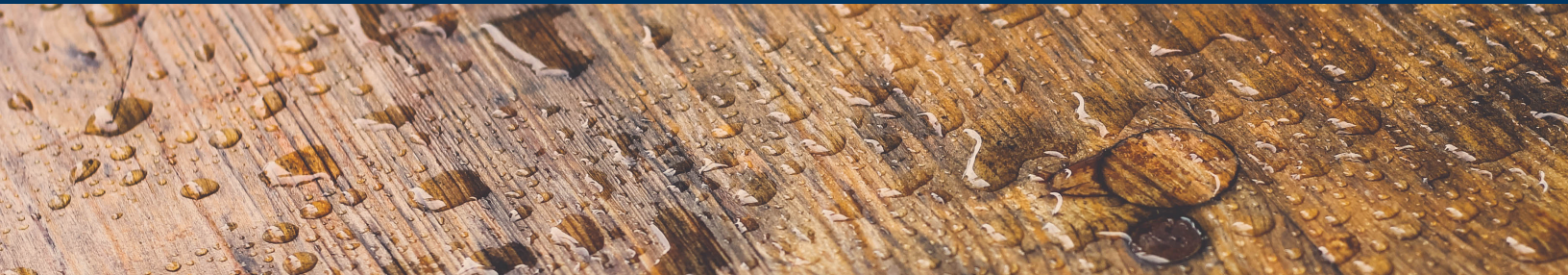
Solvent	Nerosol Red US		Nerosol Black US		Nerosol Yellow US		Nerosol Bordeaux US		Nerosol Orange US		Nerosol Brown US	
	Start	End	Start	End	Start	End	Start	End	Start	End	Start	End
Water	Pass	•	Pass	•	Pass	•	Pass	•	Pass	•	Pass	•
Water-Pm alcohol 90/10	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	•
Ethanol:Water 30:70	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Butanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isopropanol	Pass	•	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1-Methoxy-2 propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1 Ethoxy-2- propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Acetone	Pass	•	Pass	Pass	Pass	•	Pass	•	Pass	Pass	Pass	•
S:Acetone 10:90	Pass	•	Pass	•	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 25:75	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass
S:Acetone 50:50	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Methylethly-keytone	Pass	•	•	•	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass
Isobutanol	Pass	•	Pass	•	Pass	•	Pass	•	Pass	•	Pass	•

Pass or • slight separation, slight settling or slight seeding

These were in the oven for 2 weeks at 50c

Note : Used analytical grade solvents and deionized water when performing these test.

S= 1 Methoxy-2 propanol or 1 Ethoxy-2-propanol



### NEROSOL US 30 DAYS AT ROOM TEMPERATURE 5%

Solvent	Nerosol Red US		Nerosol Black US		Nerosol Yellow US		Nerosol Bordeaux US		Nerosol Orange US		Nerosol Brown US	
	Start	End	Start	End	Start	End	Start	End	Start	End	Start	End
Water	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Water-Pm alcohol 90/10	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol:Water 30:70	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Butanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isopropanol	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1-Methoxy-2 propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1 Ethoxy-2- propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Acetone	Pass	Pass	Pass	•	Pass	Pass	Pass	•	Pass	Pass	Pass	•
S:Acetone 10:90	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 25:75	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 50:50	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Methylethly-keytone	Pass	Pass	•	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isobutanol	Pass	•	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass

### NEROSOL US 2 WEEKS IN OVEN AT 50° C 5%

Solvent	Nerosol Red US		Nerosol Black US		Nerosol Yellow US		Nerosol Bordeaux US		Nerosol Orange US		Nerosol Brown US	
	Start	End	Start	End	Start	End	Start	End	Start	End	Start	End
Water	Pass	•	Pass	•	Pass	•	Pass	•	Pass	•	Pass	•
Water-Pm alcohol 90/10	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	•
Ethanol:Water 30:70	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Butanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isopropanol	Pass	•	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1-Methoxy-2 propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1 Ethoxy-2- propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Acetone	Pass	•	Pass	Pass	Pass	•	Pass	•	Pass	Pass	Pass	•
S:Acetone 10:90	Pass	•	Pass	•	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 25:75	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass
S:Acetone 50:50	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Methylethly-keytone	Pass	•	•	•	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass
Isobutanol	Pass	•	Pass	•	Pass	•	Pass	•	Pass	•	Pass	•

Pass or • slight separation, slight settling or slight seeding  
 These were in the oven for 2 weeks at 50c  
 Note : Used analytical grade solvents and deionized water when performing these test.  
 S= 1 Methoxy-2 propanol or 1 Ethoxy-2-propanol

### NEROSOL US 30 DAYS AT ROOM TEMPERATURE 7%

Solvent	Nerosol Red US		Nerosol Black US		Nerosol Yellow US		Nerosol Bordeaux US		Nerosol Orange US		Nerosol Brown US	
	Start	End	Start	End	Start	End	Start	End	Start	End	Start	End
Water	Pass	Pass	Pass		Pass		Pass	Pass	Pass	•	Pass	•
Water-Pm alcohol 90/10	Pass	Pass	Pass		Pass		Pass	Pass	Pass	Pass	Pass	Pass
Ethanol:Water 30:70	Pass	Pass	Pass		Pass		Pass	Pass	Pass	Pass	Pass	Pass
Ethanol	Pass	Pass	Pass		Pass		Pass	Pass	Pass	Pass	Pass	Pass
n-Butanol	Pass	Pass	Pass		Pass		Pass	Pass	Pass	Pass	Pass	Pass
n-Propanol	Pass	Pass	Pass		Pass		Pass	Pass	Pass	Pass	Pass	Pass
Isopropanol	Pass	Pass	Pass		•		Pass	Pass	Pass	Pass	Pass	Pass
1-Methoxy-2 propanol	Pass	Pass	Pass		Pass		Pass	Pass	Pass	Pass	Pass	Pass
1 Ethoxy-2- propanol	Pass	Pass	Pass		Pass		Pass	Pass	Pass	Pass	Pass	Pass
Acetone	Pass	Pass	Pass		•		Pass	•	Pass	Pass	Pass	•
S:Acetone 10:90	Pass	Pass	Pass		•		Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 25:75	Pass	Pass	Pass		Pass		Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 50:50	Pass	Pass	Pass		Pass		Pass	Pass	Pass	Pass	Pass	Pass
Methylethly-keytone	Pass	Pass	•		•		Pass	•	Pass	Pass	Pass	Pass
Isobutanol	Pass	•	Pass		•		Pass	•	Pass	•	Pass	Pass

### NEROSOL US 2 WEEKS IN OVEN AT 50° C 7%

Solvent	Nerosol Red US		Nerosol Black US		Nerosol Yellow US		Nerosol Bordeaux US		Nerosol Orange US		Nerosol Brown US	
	Start	End	Start	End	Start	End	Start	End	Start	End	Start	End
Water	Pass	•	Pass	•	Pass	•	Pass	•	Pass	•	Pass	•
Water-Pm alcohol 90/10	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	•
Ethanol:Water 30:70	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Butanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isopropanol	Pass	•	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1-Methoxy-2 propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1 Ethoxy-2- propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Acetone	Pass	•	Pass	Pass	Pass	•	Pass	•	Pass	Pass	Pass	•
S:Acetone 10:90	Pass	•	Pass	•	Pass	•	Pass	Pass	Pass	Pass	Pass	•
S:Acetone 25:75	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	•	Pass	•
S:Acetone 50:50	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•
Methylethly-keytone	Pass	•	•	•	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass
Isobutanol	Pass	•	Pass	•	Pass	•	Pass	•	Pass	•	Pass	•

Pass or • slight separation, slight settling or slight seeding

These were in the oven for 2 weeks at 50c

Note : Used analytical grade solvents and deionized water when preforming these test.

S= 1 Methoxy-2 propanol or 1 Ethoxy-2-propanol

## NEROSOL US 30 DAYS AT ROOM TEMPERATURE 10%

Solvent	Nerosol Red US		Nerosol Black US		Nerosol Yellow US		Nerosol Bordeaux US		Nerosol Orange US		Nerosol Brown US	
	Start	End	Start	End	Start	End	Start	End	Start	End	Start	End
Water	Pass	•	Pass	Pass	Pass	•	Pass	•	Pass	•	Pass	•
Water-Pm alcohol 90/10	Pass	•	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	•
Ethanol:Water 30:70	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•
Ethanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Butanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•
n-Propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isopropanol	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass
1-Methoxy-2 propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•
1 Ethoxy-2- propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•
Acetone	Pass	Pass	Pass	•	Pass	Pass	Pass	•	Pass	Pass	Pass	•
S:Acetone 10:90	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 25:75	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 50:50	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•
Methylethly-keytone	Pass	Pass	•	•	Pass	Pass	Pass	Pass	Pass	•	Pass	•
Isobutanol	Pass	•	Pass	•	Pass	Pass	Pass	Pass	Pass	•	Pass	•

## NEROSOL US 2 WEEKS IN OVEN AT 50° C 10%

Solvent	Nerosol Red US		Nerosol Black US		Nerosol Yellow US		Nerosol Bordeaux US		Nerosol Orange US		Nerosol Brown US	
	Start	End	Start	End	Start	End	Start	End	Start	End	Start	End
Water	Pass	•	Pass	•	Pass	•	Pass	•	Pass	•	Pass	•
Water-Pm alcohol 90/10	Pass	•	Pass	Pass	Pass	•	Pass	Pass	Pass	•	Pass	•
Ethanol:Water 30:70	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•
Ethanol	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Butanol	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	•
n-Propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•
Isopropanol	Pass	•	Pass	•	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass
1-Methoxy-2 propanol	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	•
1 Ethoxy-2- propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•
Acetone	Pass	•	Pass	Pass	Pass	•	Pass	•	Pass	Pass	Pass	•
S:Acetone 10:90	Pass	•	Pass	•	Pass	•	Pass	Pass	Pass	Pass	Pass	•
S:Acetone 25:75	Pass	Pass	Pass	•	Pass	Pass	Pass	•	Pass	•	Pass	•
S:Acetone 50:50	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•
Methylethly-keytone	Pass	•	•	•	Pass	Pass	Pass	•	Pass	•	Pass	•
Isobutanol	Pass	•	Pass	•	Pass	•	Pass	•	Pass	•	Pass	•

## NEROSOL US RESIN COMPATIBILITY

Alcohol base N/C	Acrysol	W/B Acrylic	Styrene Acrylic	Esterified Shellac	Cab Cellulose	Neocryl XK-212
✓	✓	✓	✓	✓	✓	✓
Aptalon W8060	Alberdingk UC 84	AC 3600	Carboset 2968	Avanse ST-410 Emulsion	Turboset Ultra ECO	Neorez R-9407
✓	✓	✓	✓	✓	✓	✓

Pass or • slight separation, slight settling or slight seeding

These were in the oven for 2 weeks at 50c

Note : Used analytical grade solvents and deionized water when performing these test.

S= 1 Methoxy-2 propanol or 1 Ethoxy-2-propanol

# Nerosol CRN

Nerosol CRN dye liquids are high flash formulations developed for global requirements. Nerosol CRN dyes can be shipped and labeled as non-flammable. Nerosol CRN liquid dyes are similar in shade and strength as the Nerosol US range.

## NEROSOL CRN 30 DAYS AT ROOM TEMPERATURE 3%

Solvent	Nerosol Black		Nerosol Bordeaux		Nerosol Brown		Nerosol Orange		Nerosol Red		Nerosol Yellow	
	Start	End	Start	End	Start	End	Start	End	Start	End	Start	End
Water	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Water-Pm alcohol 90/10	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol:Water 30:70	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Butanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isopropanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1-Methoxy-2 propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1 Ethoxy-2- propanol	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Acetone	Pass	Pass	Pass	Pass	•	•	Pass	Pass	Pass	•	Pass	Pass
S:Acetone 10:90	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 25:75	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 50:50	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Methylethly-keytone	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isobutanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass

## NEROSOL CRN 30 DAYS AT ROOM TEMPERATURE 5%

Solvent	Nerosol Black		Nerosol Bordeaux		Nerosol Brown		Nerosol Orange		Nerosol Red		Nerosol Yellow	
	Start	End	Start	End	Start	End	Start	End	Start	End	Start	End
Water	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Water-Pm alcohol 90/10	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol:Water 30:70	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Butanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass
Isopropanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1-Methoxy-2 propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1 Ethoxy-2- propanol	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Acetone	Pass	Pass	Pass	Pass	•	•	Pass	Pass	Pass	•	Pass	Pass
S:Acetone 10:90	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 25:75	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 50:50	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Methylethly-keytone	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isobutanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass

Pass or • slight separation, slight settling or slight seeding

These were in the oven for 2 weeks at 50c

Note : Used analytical grade solvents and deionized water when performing these test.

S= 1 Methoxy-2 propanol or 1 Ethoxy-2-propanol



## NEROSOL CRN 30 DAYS AT ROOM TEMPERATURE 7%

Solvent	Nerosol Black		Nerosol Bordeaux		Nerosol Brown		Nerosol Orange		Nerosol Red		Nerosol Yellow	
	Start	End	Start	End	Start	End	Start	End	Start	End	Start	End
Water	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Water-Pm alcohol 90/10	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol:Water 30:70	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Butanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass
Isopropanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1-Methoxy-2 propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1 Ethoxy-2- propanol	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Acetone	Pass	Pass	Pass	Pass	•	•	Pass	Pass	Pass	•	Pass	Pass
S:Acetone 10:90	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	•	Pass	Pass
S:Acetone 25:75	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 50:50	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Methylethly-keytone	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isobutanol	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass

## NEROSOL CRN 30 DAYS AT ROOM TEMPERATURE 10%

Solvent	Nerosol Black		Nerosol Bordeaux		Nerosol Brown		Nerosol Orange		Nerosol Red		Nerosol Yellow	
	Start	End	Start	End	Start	End	Start	End	Start	End	Start	End
Water	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass
Water-Pm alcohol 90/10	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol:Water 30:70	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Butanol	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass
n-Propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass
Isopropanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass
1-Methoxy-2 propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1 Ethoxy-2- propanol	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Acetone	Pass	•	Pass	Pass	•	•	Pass	Pass	Pass	•	Pass	Pass
S:Acetone 10:90	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	•	Pass	Pass
S:Acetone 25:75	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	•	Pass	Pass
S:Acetone 50:50	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass
Methylethly-keytone	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•
Isobutanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass

## NEROSOL CRN RESIN COMPATIBILITY

Alcohol base N/C	Acrysol	W/B Acrylic	Styrene Acrylic	Esterified Shellac	Cab Cellulose	Neocryl XK-212
✓	✓	✓	✓	✓	✓	✓
Aptalon W8060	Alberdingk UC 84	AC 3600	Carbaset 2968	Avanse ST-410 Emulsion	Turboset Ultra ECO	Neorez R-9407
✓	✓	✓	✓	✓	✓	✓

Pass or • slight separation, slight settling or slight seeding

These were in the oven for 2 weeks at 50c

Note : Used analytical grade solvents and deionized water when performing these test.

S= 1 Methoxy-2 propanol or 1 Ethoxy-2-propanol

# Nerosol

Nerosol dye liquids are relatively fast drying, but have been formulated with flash points that allow them to be shipped as non-flammable in accordance with IATA and U.S. DOT regulations.

## NEROSOL 30 DAYS AT ROOM TEMPERATURE 3%

Solvent	Nerosol Black J		Nerosol Blue R		Nerosol Navy N		Nerosol Golden Brown Y		Nerosol Dark Brown Y		Nerosol Brown MM	
	Start	End	Start	End	Start	End	Start	End	Start	End	Start	End
Water	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•
Water-Pm alcohol 90/10	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol:Water 30:70	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Butanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isopropanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1-Methoxy-2 propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1 Ethoxy-2- propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Acetone	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 10:90	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 25:75	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 50:50	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Methylethly-keytone	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isobutanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass

Solvent	Nerosol Dark Brown 2R		Nerosol Brown 4RM		Nerosol Brown 4GLM		Nerosol Sap Green D		Nerosol Orange GX		Nerosol Bordeaux V	
	Start	End	Start	End	Start	End	Start	End	Start	End	Start	End
Water	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Water-Pm alcohol 90/10	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol:Water 30:70	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Butanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isopropanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1-Methoxy-2 propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1 Ethoxy-2- propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Acetone	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 10:90	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass
S:Acetone 25:75	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 50:50	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Methylethly-keytone	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isobutanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass

Pass or • slight separation, slight settling or slight seeding

These were in the oven for 2 weeks at 50c

Note : Used analytical grade solvents and deionized water when performing these test.

S= 1 Methoxy-2 propanol or 1 Ethoxy-2-propanol

## NEROSOL 30 DAYS AT ROOM TEMPERATURE 3%

Solvent	Nerosol Red GX		Nerosol Red B		Nerosol Violet B		Nerosol Yellow R		Nerosol Yellow 2GN	
	Start	End	Start	End	Start	End	Start	End	Start	End
Water	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Water-Pm alcohol 90/10	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol:Water 30:70	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Butanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isopropanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1-Methoxy-2 propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1 Ethoxy-2- propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Acetone	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 10:90	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 25:75	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 50:50	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Methylethly-keytone	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isobutanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass



Pass or • slight separation, slight settling or slight seeding  
 These were in the oven for 2 weeks at 50c  
 Note : Used analytical grade solvents and deionized water when performing these test.  
 S= 1 Methoxy-2 propanol or 1 Ethoxy-2-propanol

**NEROSOL 30 DAYS AT ROOM TEMPERATURE 5%**

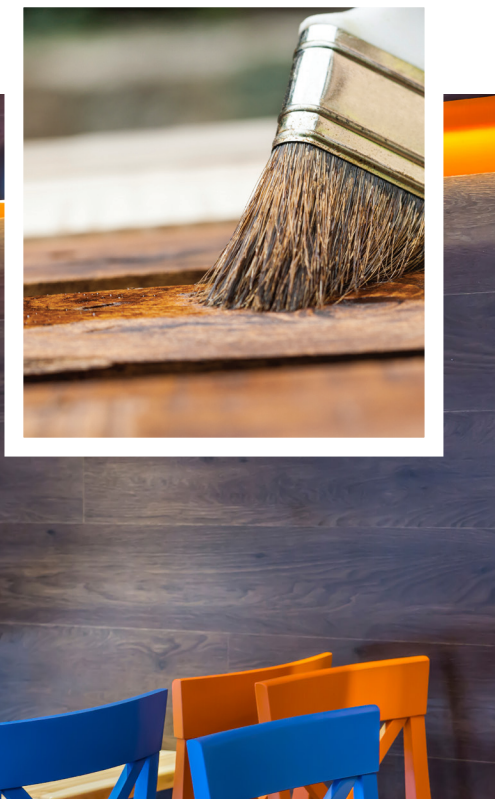
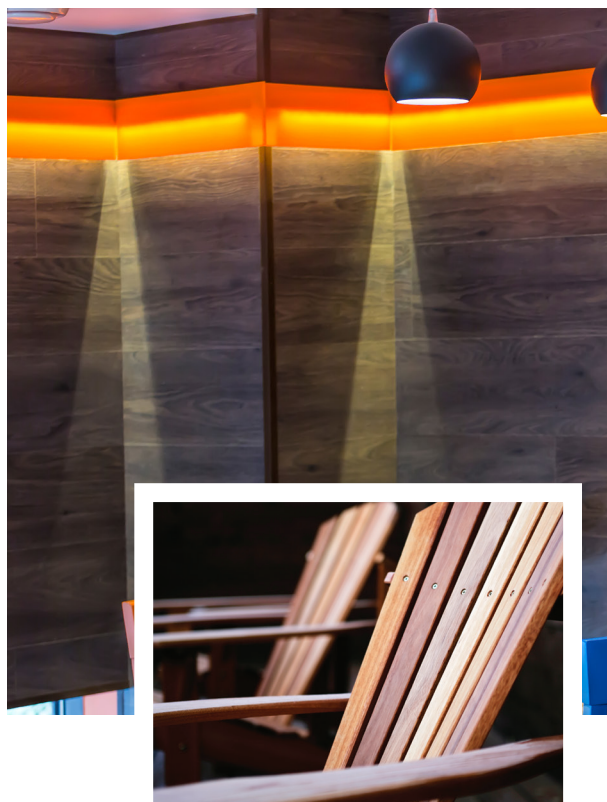
Solvent	Nerosol Black J		Nerosol Blue R		Nerosol Navy N		Nerosol Golden Brown Y		Nerosol Dark Brown Y		Nerosol Brown MM	
	Start	End	Start	End	Start	End	Start	End	Start	End	Start	End
Water	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•
Water-Pm alcohol 90/10	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol:Water 30:70	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Butanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isopropanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1-Methoxy-2 propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1 Ethoxy-2- propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Acetone	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•
S:Acetone 10:90	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 25:75	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 50:50	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Methylethly-keytone	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isobutanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass

Solvent	Nerosol Dark Brown 2R		Nerosol Brown 4RM		Nerosol Brown 4GLM		Nerosol Sap Green D		Nerosol Orange GX		Nerosol Bordeaux V	
	Start	End	Start	End	Start	End	Start	End	Start	End	Start	End
Water	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Water-Pm alcohol 90/10	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol:Water 30:70	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Butanol	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass
n-Propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isopropanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1-Methoxy-2 propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1 Ethoxy-2- propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Acetone	Pass	•	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 10:90	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass
S:Acetone 25:75	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 50:50	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Methylethly-keytone	Pass	•	Pass	•	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass
Isobutanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass

Pass or • slight separation, slight settling or slight seeding  
 These were in the oven for 2 weeks at 50c  
 Note : Used analytical grade solvents and deionized water when preforming these test.  
 S= 1 Methoxy-2 propanol or 1 Ethoxy-2-propanol

## NEROSOL 30 DAYS AT ROOM TEMPERATURE 5%

Solvent	Nerosol Red GX		Nerosol Red B		Nerosol Violet B		Nerosol Yellow R		Nerosol Yellow 2GN	
	Start	End	Start	End	Start	End	Start	End	Start	End
Water	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Water-Pm alcohol 90/10	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol:Water 30:70	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass
n-Butanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isopropanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1-Methoxy-2 propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1 Ethoxy-2- propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Acetone	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass
S:Acetone 10:90	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 25:75	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 50:50	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Methylethly-keytone	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•
Isobutanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•



Pass or • slight separation, slight settling or slight seeding  
 These were in the oven for 2 weeks at 50c  
 Note : Used analytical grade solvents and deionized water when performing these test.  
 S= 1 Methoxy-2 propanol or 1 Ethoxy-2-propanol

## NEROSOL 30 DAYS AT ROOM TEMPERATURE 7%

Solvent	Nerosol Black J		Nerosol Blue R		Nerosol Navy N		Nerosol Golden Brown Y		Nerosol Dark Brown Y		Nerosol Brown MM	
	Start	End	Start	End	Start	End	Start	End	Start	End	Start	End
Water	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•	Pass	•
Water-Pm alcohol 90/10	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol:Water 30:70	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Butanol	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass
n-Propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isopropanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1-Methoxy-2 propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1 Ethoxy-2- propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Acetone	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	•	Pass	•
S:Acetone 10:90	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 25:75	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 50:50	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Methylethly-keytone	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•
Isobutanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass

Solvent	Nerosol Dark Brown 2R		Nerosol Brown 4RM		Nerosol Brown 4GLM		Nerosol Sap Green D		Nerosol Orange GX		Nerosol Bordeaux V	
	Start	End	Start	End	Start	End	Start	End	Start	End	Start	End
Water	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•
Water-Pm alcohol 90/10	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol:Water 30:70	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Butanol	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass
n-Propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isopropanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1-Methoxy-2 propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1 Ethoxy-2- propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Acetone	Pass	•	Pass	Pass	Pass	•	Pass	Pass	Pass	•	Pass	Pass
S:Acetone 10:90	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	•
S:Acetone 25:75	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 50:50	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Methylethly-keytone	Pass	•	Pass	•	Pass	•	Pass	Pass	Pass	•	Pass	Pass
Isobutanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass

Pass or • slight separation, slight settling or slight seeding

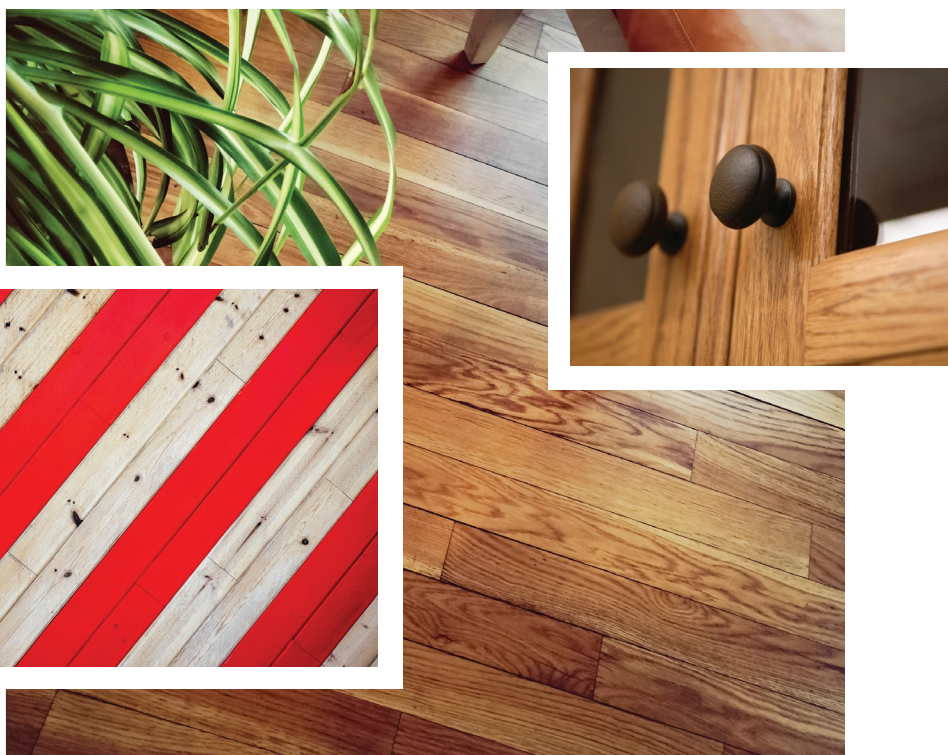
These were in the oven for 2 weeks at 50c

Note : Used analytical grade solvents and deionized water when preforming these test.

S= 1 Methoxy-2 propanol or 1 Ethoxy-2-propanol

**NEROSOL 30 DAYS AT ROOM TEMPERATURE 7%**

Solvent	Nerosol Red GX		Nerosol Red B		Nerosol Violet B		Nerosol Yellow R		Nerosol Yellow 2GN	
	Start	End	Start	End	Start	End	Start	End	Start	End
Water	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Water-Pm alcohol 90/10	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol:Water 30:70	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass
n-Butanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isopropanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1-Methoxy-2 propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1 Ethoxy-2- propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Acetone	Pass	•	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass
S:Acetone 10:90	•	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 25:75	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 50:50	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Methylethly-keytone	Pass	•	Pass	•	Pass	•	Pass	•	Pass	•
Isobutanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•



Pass or • slight separation, slight settling or slight seeding  
 These were in the oven for 2 weeks at 50c  
 Note : Used analytical grade solvents and deionized water when performing these test.  
 S= 1 Methoxy-2 propanol or 1 Ethoxy-2-propanol

**NEROSOL 30 DAYS AT ROOM TEMPERATURE 10%**

Solvent	Nerosol Black J		Nerosol Blue R		Nerosol Navy N		Nerosol Golden Brown Y		Nerosol Dark Brown Y		Nerosol Brown MM	
	Start	End	Start	End	Start	End	Start	End	Start	End	Start	End
Water	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•	Pass	•
Water-Pm alcohol 90/10	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol:Water 30:70	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Butanol	Pass	Pass	Pass	Pass	Pass	•	Pass	•	Pass	Pass	Pass	Pass
n-Propanol	Pass	Pass	Pass	•	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass
Isopropanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1-Methoxy-2 propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1 Ethoxy-2- propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Acetone	Pass	Pass	Pass	•	Pass	Pass	Pass	•	Pass	•	Pass	•
S:Acetone 10:90	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 25:75	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 50:50	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Methylethly-keytone	•	•	Pass	•	Pass	•	Pass	Pass	Pass	Pass	Pass	•
Isobutanol	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass

Solvent	Nerosol Dark Brown 2R		Nerosol Brown 4RM		Nerosol Brown 4GLM		Nerosol Sap Green D		Nerosol Orange GX		Nerosol Bordeaux V	
	Start	End	Start	End	Start	End	Start	End	Start	End	Start	End
Water	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•
Water-Pm alcohol 90/10	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol:Water 30:70	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Butanol	Pass	•	Pass	•	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass
n-Propanol	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isopropanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1-Methoxy-2 propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1 Ethoxy-2- propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Acetone	Pass	•	Pass	Pass	Pass	•	Pass	Pass	Pass	•	Pass	•
S:Acetone 10:90	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	•
S:Acetone 25:75	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 50:50	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Methylethly-keytone	•	•	Pass	•	Pass	•	Pass	Pass	Pass	•	Pass	Pass
Isobutanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass

Pass or • slight separation, slight settling or slight seeding  
 These were in the oven for 2 weeks at 50c  
 Note : Used analytical grade solvents and deionized water when preforming these test.  
 S= 1 Methoxy-2 propanol or 1 Ethoxy-2-propanol



Solvent	Nerosol Red GX		Nerosol Red B		Nerosol Violet B		Nerosol Yellow R		Nerosol Yellow 2GN	
	Start	End	Start	End	Start	End	Start	End	Start	End
Water	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Water-Pm alcohol 90/10	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol:Water 30:70	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Ethanol	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass
n-Butanol	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
n-Propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Isopropanol	Pass	Pass	Pass	•	Pass	Pass	Pass	Pass	Pass	Pass
1-Methoxy-2 propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
1 Ethoxy-2- propanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Acetone	Pass	•	Pass	Pass	Pass	Pass	Pass	•	Pass	Pass
S:Acetone 10:90	•	•	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 25:75	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
S:Acetone 50:50	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
Methylethly-keytone	Pass	•	Pass	•	Pass	•	Pass	•	Pass	•
Isobutanol	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	•

## NEROSOL RESIN COMPATIBILITY

Alcohol base N/C	Acrysol	W/B Acrylic	Styrene Acrylic	Esterified Shellac	Cab Cellulose	Neocryl XK-212
✓	✓	✓	✓	✓	✓	✓
Aptalon W8060	Alberdingk UC 84	AC 3600	Carboset 2968	Avanse ST-410 Emulsion	Turboset Ultra ECO	Neorez R-9407
✓	✓	✓	✓	✓	✓	✓

Pass or • slight separation, slight settling or slight seeding  
These were in the oven for 2 weeks at 50c

Note : Used analytical grade solvents and deionized water when performing these test.

S= 1 Methoxy-2 propanol or 1 Ethoxy-2-propanol





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